

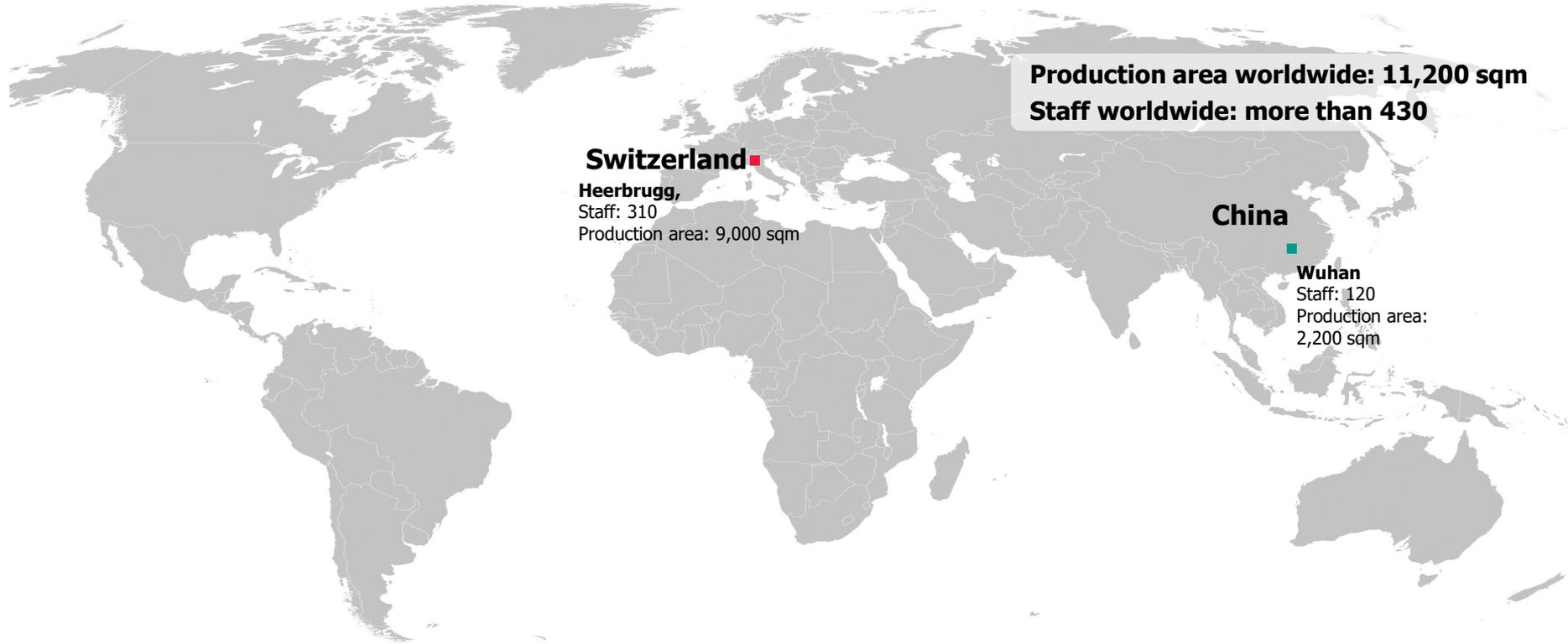
SWISSOPTIC AG – AN INTRODUCTION

Welcome.



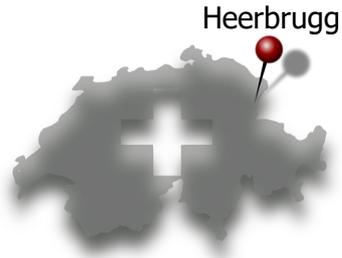
WHERE CAN YOU FIND US?

CLOSE TO OUR CUSTOMERS – IN EUROPE AND IN ASIA



WILD HEERBRUGG HIGH PRECISION CAMPUS

AN INNOVATIVE PHOTONICS LOCATION SINCE 100 YEARS



WHAT DO WE OFFER?

APPLICATIONS WITH LIGHT

Many of our customers are ...

- ▶ **Global players** within the different market segments

Their products are ...

- ▶ technically advanced **light-using products**

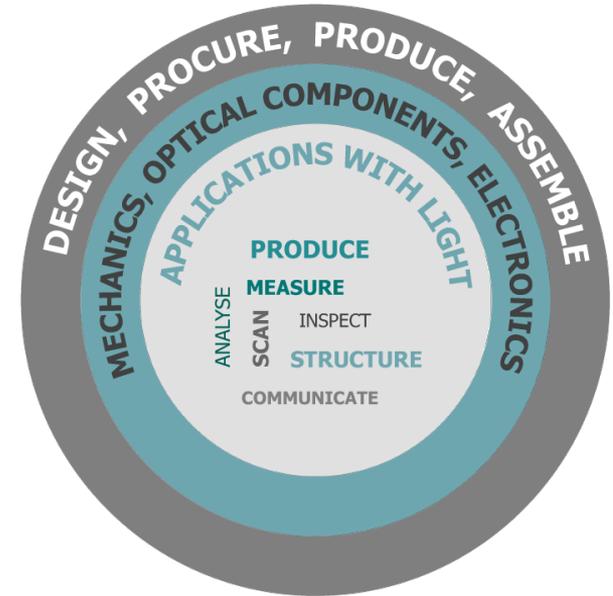
In cooperation with the customers we create ...

- ▶ innovative (sub-) **system solutions using** optical, mechanical and electronic components (OEM)

Our services:

- ▶ **design and development**
- ▶ professional **worldwide procurement**
- ▶ reliable **production of key components, assembly and system integration**

Substantial contribution to the process chain of our customers



HOW DO WE OPERATE?

ON A BROAD BASE. HIGHLY SPECIALIZED



Semicon

- ▶ Lithography
- ▶ 3D Integration
- ▶ Inspection
- ▶ Metrology



Photonics Solutions

- ▶ Space
- ▶ Laser technology
- ▶ High-precision optical components



Metrology

- ▶ Geodesy
- ▶ Photogrammetry
- ▶ Industrial surveying
- ▶ Industrial metrology

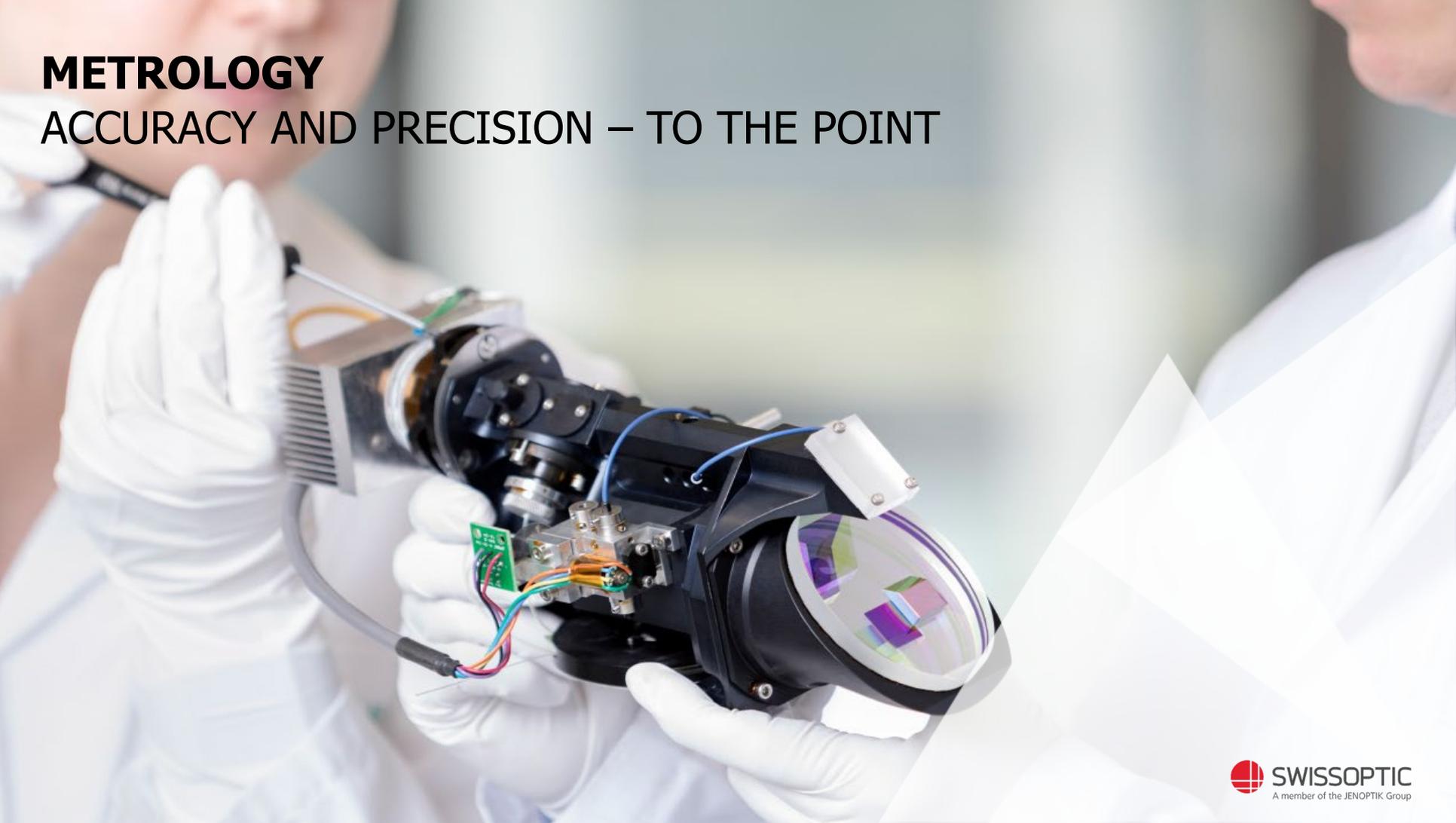


Medical Applications

- ▶ Ophthalmology
- ▶ Life Sciences

METROLOGY

ACCURACY AND PRECISION – TO THE POINT



METROLOGY

OPTO-MECHANICAL SYSTEMS FOR INNOVATIVE METROLOGY



Geodesy

- ▶ Theodolites
- ▶ Total stations
- ▶ Laser scanners



Photogrammetry

- ▶ OEM lenses for aerial cameras
- ▶ Beam splitters



Industrial surveying

- ▶ Laser trackers
- ▶ White light scanners



Industrial metrology

- ▶ Opto-electronic sensors
- ▶ Interferometer lenses

METROLOGY

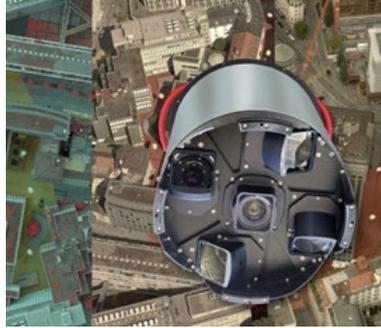
OPTO-MECHANICAL SYSTEMS FOR INNOVATIVE METROLOGY

Market characteristics, trends

- ▶ High accuracy of portable devices
- ▶ Compact, lighter, faster, and at the same time less expensive
- ▶ Automation options
- ▶ Industry 4.0 requires smart sensor systems

Our strengths

- ▶ Competence in development
- ▶ Measurement technology perfectly aligned to the production technology
- ▶ Assembling competence incl. quality check of complete systems
- ▶ Global sourcing with qualified partners



The solution

- ▶ TPS total stations
- ▶ Aerial camera lenses for photogrammetric measurements
- ▶ Integration of superior aspherical lenses
- ▶ Opto-electronic sensor systems
- ▶ Application-specific systems engineering

Your benefits

- ▶ System responsibility – from concept to prototype to volume production
- ▶ Excellent knowledge of the processes and of product requirements
- ▶ Inhouse assembly & testing of the whole device
- ▶ Possibility to relocate the volume production to our subsidiary in China

METROLOGY

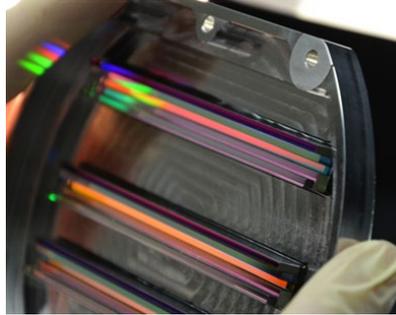
MULTISPECTRAL BEAM SPLITTING FOR AIRBORNE CAMERA

Market characteristics, trends

- ▶ Aerial photography
- ▶ Generating of maps, soil analysis and environmental simulations
- ▶ Separation of colors and angles
- ▶ Use of line sensor with >20,000 pixels

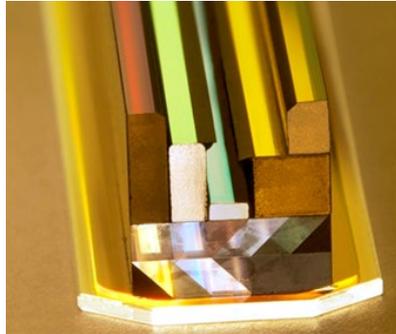
Our strengths

- ▶ Competence in development
- ▶ Measurement technology perfectly aligned to the production technology
- ▶ Assembling competence incl. quality check of complete systems
- ▶ Global sourcing with qualified partners



The solution

- ▶ Multispectral beamsplitter for line sensor
- ▶ Dimensions of the beam splitter: 11.5 mm x 11.0 mm x 105.0 mm
- ▶ Consisting of 14 single parts with 19 different coatings
- ▶ Process accuracy during production $\pm 3\mu\text{m}$



Customer benefit

- ▶ Cost reduction
 - ▶ Single objective lens, separation in colors and angles after lens
 - ▶ 5 channels integrated, no additional filter
 - ▶ increased scanning line length
→ reduced numbers of flights
- ▶ Greatly improved resolution

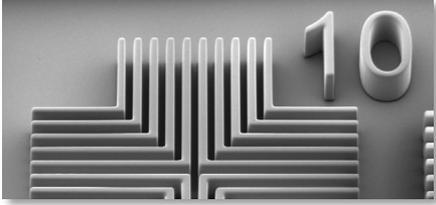
SEMICON

RIGHT TO THE LIMITS OF THE POSSIBLE



SEMICON

SOLUTIONS FOR THE SEMICONDUCTOR INDUSTRY



Lithography (alignment)

- ▶ Opto-mechanical systems
- ▶ High-end optical components
- ▶ Polarisation optics
- ▶ Silizium based high-precision mechanical parts



Optical Mask Inspection

- ▶ Opto-mechanical assemblies
- ▶ Opto-electronic systems
- ▶ High-end lenses



Optical Wafer Inspection

- ▶ Opto-mechanical assemblies
- ▶ DUV-Lenses

SEMICON: MANUFACTURING EQUIPMENT

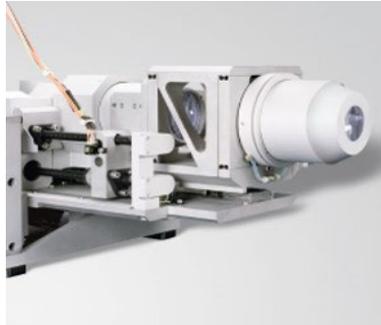
OPTO-MECHANICAL AND OPTO-ELECTRONIC SYSTEMS

Market characteristics, trends

- ▶ The features on semiconductor chips are becoming smaller and smaller
- ▶ A higher accuracy and better resolutions for optical metrology and inspection equipment are required
- ▶ Cost of ownership needs to be reduced, by e. g. higher throughput, continuous yield improvement and reduction of development time and efforts

Our strengths

- ▶ Well-established product development process
- ▶ Assembly and metrology in high quality clean rooms (ISO 5 and VOC controlled)
- ▶ Manufacturing of key components
- ▶ Customer-specific metrology
- ▶ Extensive supply chain base



The solution

- ▶ Design, prototype manufacturing and volume production from one source
- ▶ High quality optical assemblies and key components

Your benefits

- ▶ Reduction of complexity in the supply chain
- ▶ Fully qualified products (CoC)
- ▶ Competent partner for all aspects of optical design, manufacturing and assembly

PHOTONICS SOLUTIONS

CONVINCING SOLUTIONS FOR YOUR IDEAS



PHOTONICS SOLUTIONS

WE MAKE LIGHT WORK



Avionics & Space

- ▶ Modules for satellite communication and earth observation, e.g. for environmental monitoring
- ▶ Multispectral enhanced vision systems for commercial aviation



Defense & Security

- ▶ Surveillance system optics (Night/Day)
- ▶ Optical IR system components



Industrial & Machine Vision

- ▶ Camera Objectives for high speed imaging systems
- ▶ Assemblies for high accuracy laser drilling



High Precision Optical Components

- Optical key components made of various material for highly demanding applications, e.g.
- ▶ Complex aspheres / spheres /plano-optics
 - ▶ Aspherical mirror systems
 - ▶ Cylinder lenses

PHOTONICS SOLUTIONS

AVIONICS & SPACE

Market and Trends

- ▶ Improving safety by enhancing vision of pilots with multispectral systems
- ▶ Space Data Highway – trend towards optical communication in space (LEO to GEO and back)
- ▶ Earth observation, especially for environmental monitoring, gains importance

Our strength

- ▶ Successful participation in space projects
- ▶ Experienced team of engineers
- ▶ Comprehensive production competence
- ▶ AIT clean rooms with ISO 5
- ▶ PM and QM systems according to ECSS standard



The solution

- ▶ Optical systems and components with diffraction limited performance under conditions in space
- ▶ Lightweight mirrors made of ceramics and Zerodur®
- ▶ Realization of the highest requirements for a long-term error-free operation (more than ten years)

Your benefits

- ▶ Aerospace qualified and certified technologies (space heritage)
- ▶ All services from one source (design, development, production)
- ▶ Commitment and quick decision-making
- ▶ Manufacturing sites in Germany and Switzerland

PHOTONICS SOLUTIONS

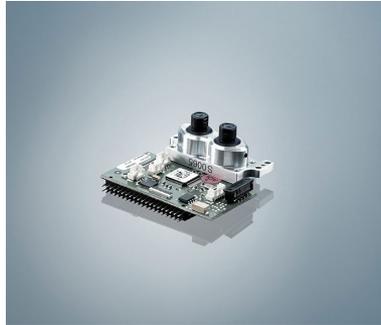
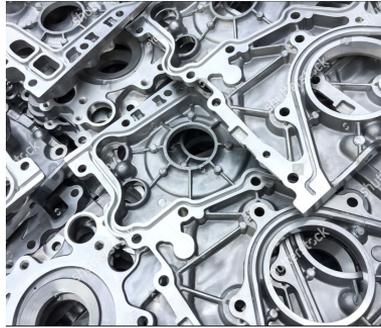
INDUSTRIAL & MACHINE VISION

Market and Trends

- ▶ Increasing demand for image based analysis of production steps
- ▶ Vision systems often determine process speed
- ▶ Faster and higher resolving camera sensors with specific spectral coverage demand for higher performance optical „front end“

Our strength

- ▶ Leading in designing optics for metrology, meeting application and customer needs
- ▶ Highly skilled team of engineers addressing the various challenges in opto-mechatronic setups
- ▶ Comprehensive production competence including multispectral beamsplitter and filter systems



The solution

- ▶ Optical systems and components with diffraction limited performance @ competitive price points
- ▶ Telecentric systems for highest measurement performance
- ▶ Small, lightweight and cost effective opto-mechatronic systems

Your benefits

- ▶ All services from one source (design, development, production)
- ▶ Effective global sourcing network for subcomponents, mechanics and electronic components
- ▶ Commitment and quick decision-making
- ▶ Manufacturing sites in Germany and Switzerland

MEDICAL APPLICATIONS

HEALTH IN A NEW LIGHT



MEDICAL APPLICATIONS

CONTRIBUTION TO INNOVATIONS IN MEDICAL TECHNOLOGY



Ophthalmology

Optical components and systems for

- ▶ Ophthalmic lasers (LASIK)
- ▶ Eye diagnostics (fundus imaging systems, OCT etc.)



Dentistry

- ▶ Dental measuring cameras
- ▶ Dental video cameras
- ▶ Intraoral cameras
- ▶ Caries detection systems
- ▶ Lab scanners



Endoscopy

- ▶ 3-chip cameras, autoclavable
- ▶ 2-chip cameras, VIS-NIR
- ▶ Endoscopes
- ▶ Autoclavable lenses
- ▶ Chip-on-tip



Life Sciences

- ▶ Lens systems
- ▶ Broadband lenses
- ▶ Microscope lenses
- ▶ Laser modules
- ▶ Spectrometers

MEDICAL APPLICATIONS

OPHTHALMOLOGY

Market characteristics, trends

- ▶ The market is characterized by a high demand for laser eye surgery as well as corresponding diagnostics
- ▶ The demographic change leads to an increasing demand for cataract surgery

Our strengths

- ▶ Many years of market experience: We know the physiological requirements of eye treatments and surgeries
- ▶ Development and production from one source
- ▶ Reliable qualification and documentation of our systems guarantee high product and patient safety



The solution

- ▶ Optical solutions that optimally comply with the specifications of the complete system of our customers
- ▶ Light systems with high output illumination

Your benefits

- ▶ A system that is adapted to the application in an optimal way
- ▶ No compromises compared to standard „catalog optics“
- ▶ From the optical design to volume production – all services from one source

MEDICAL APPLICATIONS

LIFE SCIENCES

Market characteristics, trends

- ▶ The trend towards personalized medicine/point of care requires small and mobile medical equipment
- ▶ Analysis of the smallest samples, high throughput and detection of extremely weak signals are key factors for competitiveness
- ▶ Cost pressure is the driver for automation

Our strengths

- ▶ Provider of OEM/PLM system solutions
- ▶ > 10 years of experiences in:
 - ▶ Optical design
 - ▶ Product design
 - ▶ Competence in assembling
 - ▶ After sales service
 - ▶ Global supply chain management
- ▶ Clean rooms: levels ISO 5-8

The solution

- ▶ Opto-electronic components
- ▶ E. g. multi-chip prism components used in fluorescence detection
- ▶ Broadband lenses with a broad spectrum: 200 – 1,000 nm
- ▶ Microscope lenses
- ▶ Spectrometers

Your benefits

- ▶ Optics – Electronics – Mechanics: We are your one-stop source
 - ▶ Development
 - ▶ Manufacturing
 - ▶ Sourcing
 - ▶ After sales service
- ▶ Cost-optimized high-volume solutions



CORE COMPETENCE IN OPTICS AND ASSEMBLY

PRECISION AND PERFORMANCE SERVING YOUR NEEDS



CORE COMPETENCIES IN MANUFACTURING COMPONENTS AND OPTO-MECHANICAL SYSTEMS



Spherical & Aspherical Optics

- ▶ \varnothing from 10 to 350 mm
- ▶ Form and surface quality according to requirements
- ▶ Innovative & lean production processes and high end metrology equipment



Plano Optics

- ▶ Dimensions 2 to 350 mm
- ▶ Capable of producing small series w/ high accuracy OR several 1'000 pieces/month with relaxed tolerancing
- ▶ Large variety of substrates



Coating & Microstructures

- ▶ Realization of customized coating designs according to application requirements
- ▶ Mirrors, AR and HR coatings with excellent performance on various substrates
- ▶ Reference structures, reticles and masks created by lithography and direct laser writing



Assembly

- ▶ Highly skilled assembly teams
- ▶ Integration of optics, mechanics and mechatronics/electronics
- ▶ Optronics assembly with iterative metrology

CORE COMPETENCE PRODUCTION

SPHERICAL & ASPHERICAL OPTICS



- ▶ Capabilities
- ▶ Dimensions
- ▶ Radii
- ▶ Centricity
- ▶ Form Error
- ▶ Surface Roughness
- ▶ Center Thickness
- ▶ Diameter Tolerance
- ▶ Scratch & Dig
- ▶ Metrology & Quality Control

Spherical and aspherical optics
LASER optics (high energy, femto seconds, UV, ...)

Ø 10 – Ø 300 mm (350 mm under certain conditions)

5 mm – ∞

up to 1/100 PV @ 546 nm

0.2 nm RMS (2 Å)

+/- 3 µm

+/- 3 µm

up to 5/1 x 0.016 according ISO 10110

- Interferometry for spheres and aspheres
- Contactless metrology of Ø, roundness and center thickness
- Surface roughness with white-light interferometer
- Tactile instruments for metrology of aspherical & freeform surfaces

CORE COMPETENCE PRODUCTION

PLANO OPTICS



▶ Capabilities

Prisms and plano-parallel optics
Multifunctional and monolithic optics
High precision prism systems
Complex 3D glass & ceramic components

▶ Dimensions

2 – 250 mm (350 mm under certain conditions)

▶ Flatness

1/100 PV @ 543 nm

▶ Angle Error

0.5"

▶ Parallelism

0.2"

▶ Surface Roughness

0.15 nm RMS

▶ Scratch & Dig

up to 5/1 x 0.004 according ISO 10110

▶ Metrology & Quality Control

- Temperature controlled environment
- Interferometry
- Goniometer (angle and beam deflection)
- White-light interferometry (surface roughness)
- 2½/3D-metrology

CORE COMPETENCE PRODUCTION

COATING

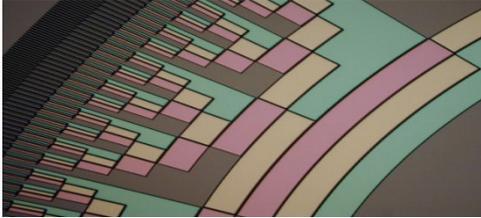


- ▶ Capabilities in customer specific coating design:
 - Anti reflex (V-coat, broad band, ...)
 - Narrow band filters (transmission & reflexion)
 - Band pass & laser protective filters
 - Laser coatings with high damage threshold
 - High reflecting metallic and dielectric mirrors
 - Electric conductive coatings (ITO)
 - Chrome- and Black Chrome coatings

- ▶ Spectral Range
190 nm – 6,000 nm
- ▶ Substrates
Optical glass, filter glass, quartz, sapphire, semiconductor
- ▶ Metrology & Quality Control:
 - Spectrophotometers and diode arrays
 - Environment according ISO and MIL (temperature, humidity, autoclave)
 - Abrasion and adhesion testing
 - Surface analytics (Tensiometer, ...)
 - Chemical robustness testing
 - 4-point resistance measurement

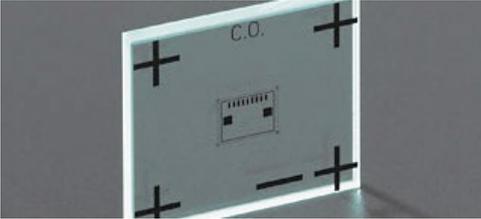
CORE COMPETENCE PRODUCTION

MICROSTRUCTURES



▶ Capabilities

- Masks, apertures, gradient filter
 - Reticles and cross hairs
 - Beam splitter with hole raster
 - Encoder disks & linear gratings
 - Fluorescent structures on lenses
 - Reference masks for testing and calibration of optical instruments
 - Direct femtosecond laser surface structuring
- Stereo microscopes & macrosopes (80 x)
 - Wafer microscope (1'000 x)
 - White Light Interferometer for roughness, step height & layer thickness measurements



▶ Diameter

2 mm – 200 mm

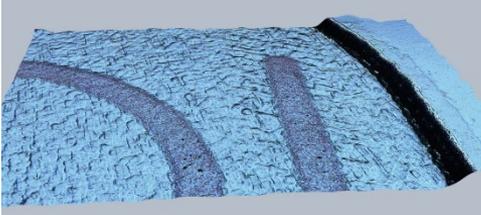
▶ Line Width

$\geq 1 \mu\text{m}$

▶ Accuracy

$0.5 \mu\text{m}$

▶ Metrology & Quality Control



CORE COMPETENCE PRODUCTION ASSEMBLY



▶ Integration

- Combination of optical, mechanical and electronic components (cementing & gluing)
- Stress free assembly of optical components & cleaning

▶ Centering

High-precision centering of optical components

▶ System Qualification

Testing and documentation of assemblies

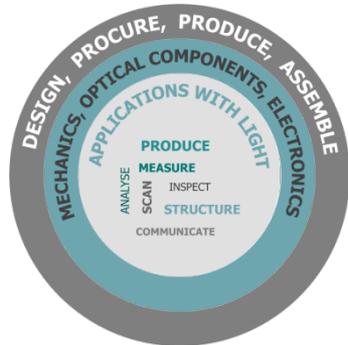
▶ Infrastructure:

- Clean rooms ISO 5-7
- Assembly under flow boxes
- Assembly of UV optics in AMC controlled environment



CORE COMPETENCY SOURCING WUHAN

WITH A BROAD SUPPLIER BASE IN CHINA



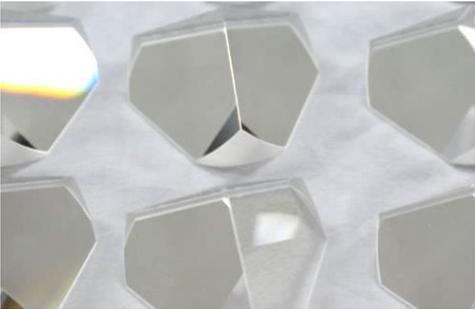
Wuhan, China „Optics Valley“

- ▶ Founded 2006
- ▶ Production area 2,200 m²
- ▶ Employees > 120
- ▶ ISO 9001:2015
- ▶ Capabilities:
 - Sourcing in China
 - Incoming quality control
 - Polishing
 - Coating
 - Centering / Cementing
 - Assembly
 - Outgoing inspection
 - Export worldwide



CORE COMPETENCE PRODUCTION WUHAN

CORNER CUBE POLISHING WITH HIGHEST ACCURACY



The solution

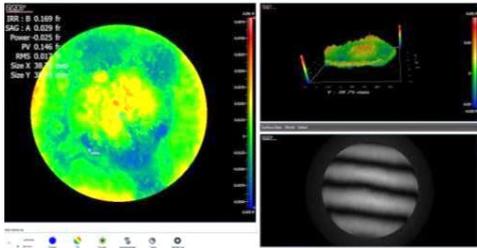
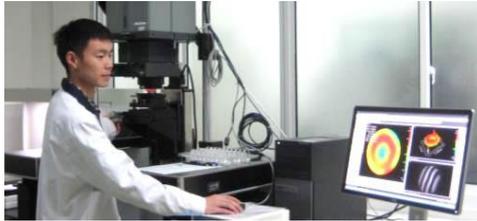
- ▶ Mass production of corner cube reflectors
 - ▶ 2" and 6" beam deviation
- ▶ Polishing with same machines and state of the art technology similar as in Heerbrugg
- ▶ In-process measurement of beam deviation

Equipment

- ▶ Annular polishing machines
- ▶ Eccentric lever grinding machine
- ▶ Manual chamfering bench

CORE COMPETENCE PRODUCTION WUHAN

LENS POLISHING FOR LOW VOLUME AND HIGH QUALITY



The solution

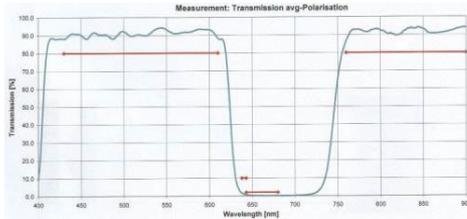
- ▶ Mass production of lenses diameter 5 to 50 mm
- ▶ Surface form (PV) $\lambda/10$
- ▶ Radius of curvature 5 mm to infinity
- ▶ Similar technologies & polishing machine as in Heerbrugg

Equipment

- ▶ Speed polishing machines (numerical controlled)
- ▶ Centering machine
- ▶ Zygo 4" interferometer
 - including absolute radius of curvature measurement

CORE COMPETENCE PRODUCTION WUHAN

COATING FOR ENHANCING OPTICAL PROPERTIES



The solution

- ▶ Antireflective broad band coatings, Filter coatings up to 50 Layers, Metal mirror coatings
- ▶ US-cleaning line semi-automatic
- ▶ Clean room ISO Class 7
- ▶ In compliance with ISO 9211

Equipment

- ▶ Bühler Leybold ARES1100
 - Plasma source APSpro, two e-beam HPE12 & OMS5100
- ▶ Hanil HVC-1100DA (two machines)
 - Physical vapor deposition (PVD with e-beam and ion source)
 - One machine with additional optical monitoring system
- ▶ Shimadzu UV-3600, Filmetrics F40

CORE COMPETENCE PRODUCTION WUHAN

ASSEMBLY WITH EXPERTISE AND PRECISION



The solution

- ▶ Opto-mechanical sub-assemblies
 - Objectives, Zooms, Eyepieces
 - Prism system, etc.
- ▶ Opto-mechatronic assemblies
- ▶ Cleaning, adjustment, gluing, fine cleaning
- ▶ Cementing of doublets and prisms
- ▶ Ball-centering

Equipment

- ▶ Laminar flow benches ISO Class 6
- ▶ Gluing and cleaning devices, adhesive mixing equipment
- ▶ Product specific alignment / inspection jigs
- ▶ Plasma cleaning system

**WE HELP OUR CUSTOMERS TO GET TO THE TOP
AND TO REMAIN THERE**

